

Survival of the Fittest



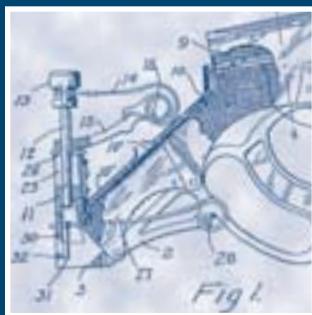
**A Catalog of the World's Finest and
Most Advanced Hardwood Floor
Fastening Systems and Accessories**



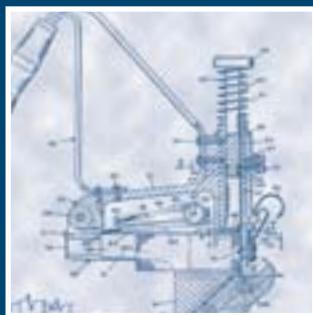
FNI
Porta-Nails, Inc.



The Next Evolution in Superior Floor Installation



The original Pearson
Nailer, 1908



Nailer, 1958



Nailer, 1962



Nailer, 2004

A mid-sized company with huge ideas, Porta-Nails, Inc. (PNI) continues to set the standard for superior floor installation. Headquartered in Wilmington, NC, PNI products are distributed throughout the world. While we continue our leadership position as the manufacturer of the internationally acclaimed Porta-Nailer wood flooring installation system, we also produce a diverse line of exceptional woodworking tools. This line includes hardwood floor fastening tools, private label specialty tools and specialty woodworking tools for the USA plus markets globally. We proudly serve the wood flooring, home construction, home refurbish, woodworking and DIY industries, and will continue to do so with a commitment to innovation we feel is second to none.

PNI also provides quality pneumatic nailers and fasteners for a variety of applications as well as a superior line of woodworking tools and accessories.



New Service Department Maximizes ROI



We know how important it is for these tools to always remain in top service condition so that they continue to maximize your return on investment! PNI is pleased to announce the opening of its state-of-the-art Service Department located at its factory in Currie, North Carolina. This new facility is equipped to provide our customers with a complete range of tool warranty and service repair options and is committed to expediting your specific needs.

Services available include:

- A** General Repair Service – fixes what needs fixing.
- B** Rebuild Service – replaces all worn internal components.
- C** Remanufacture Service – brings tools to like new condition; includes new warranty, repainting, packaging etc. (ideal for retailers).
- D** Warranty Program – Services tools that are covered under PNI's Limited 1-Year Warranty.

Please call us today at 800-634-9281 or email us at info@porta-nails.com for more information on servicing your Porta-Nail product.

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REVOLUTIONARY Designs In Installation

HAMMERHEAD



Product Offerings:



Model 403 Porta-Nailer Hammerhead
Includes 402 Porta-Nailer, Extension handle, mallet, Accessory shoe for face nailing, Accessory shoe for nailing 3/8" - 9/16" flooring, nail set, video, wrenches, rugged carry case.

Model 402 Porta-Nailer Hammerhead
Includes extension handle, mallet, wrenches, video and rugged carry case. Nails 5/8", 3/4" and 1" T&G flooring. Accessory shoes for face nailing, blind nailing 3/8" - 9/16" flooring and 5/8" Bamboo flooring sold separately.

Model 404 Face Nailer Hammerhead
Complete with mallet, video, wrenches and rugged carry case.

Model 406 Combo Package
Includes 402, mallet, extension handle, face nail shoe, video and rugged carry case.

PNI's Porta-Nailer® tongue and groove flooring nailers are world-renowned by professionals and do-it-yourselfers alike. PNI Hammerheads are unmatched for their tight "PREFERRED-SEATING" System! So how do you improve the industry standard? Porta-Nails now introduces the NEW SINGLE UNIT Porta-Nailer.

Presenting a Spectacular Jump in Evolution

PNI's New and Improved Single-Unit Hammerhead Means less Work, Tighter Floors!

The new Porta-Nailer Hammerhead is even easier to use and more versatile than before making it the ONE TOOL that will do it all (blind nail 3/8" - 33/32" and face nail T&G flooring using interchangeable shoe attachments)! Both the new made-in-the-USA Porta-Nailer and the Portamatic pneumatic version employ PNI's original "Preferred-Seating" System. Plus Porta-Nails quality management system is ISO 9001 Registered, so you can count on the highest standards in the industry. Get your hands on one soon, and discover the rEVOLUTIONary benefits of these new Porta-Nailer Hammerheads!

Porta-Nailer Hammerhead

Features and Accessories

Features

- Lightweight, durable construction
- Combines high-strength aluminum with precision machined, heat-treated steel parts
- Easy to operate – “ratcheting ram” guarantees nails are set
- No need to hit tool hard. Multiple blows allow for easy, relaxed installation
- Versatile applications including: tongue and groove flooring, tongue and groove decorative paneling and ceiling, sub flooring, sheathing and roofing
- Comes ready to angle (blind) nail 5/8", 3/4" and 33/32" flooring
- Accessory shoes allow you to face nail and nail 3/8" - 9/16" flooring as well as 5/8" bamboo flooring
- Limited 1 Year Warranty against defect in materials and workmanship
- 11 minute instructional video included

Accessories

- 40253 Rugged carry case (accommodates 401, 402, 403, 404)
- 40230 3/8" - 9/16", 5/8" flooring accessory shoe (402 Porta-Nailer)
- 40225 Face Nail Accessory Shoe (402 Porta-Nailer)
- 42626 Angled Shoe Base for nailing 3/4" flooring over 3/4" plywood over concrete when shorter nails are not available
- 42620 Nail Set for T or L cleats
- 42625 Thin Flooring Shoe for 3/8"- 9/16", 5/8" (for use on discontinued 401 Porta-Nailer)
- 40248 5/8" Bamboo Flooring Shoe (402 Porta-Nailer)
- 42619 5/8" Bamboo Flooring Shoe (401 Porta-Nailer)
- Porta-Nailer How To Video (Note: an instructional video is packaged with all Porta-Nailer package configurations)

Service Options

- See our service section on page 2 for a variety of options to address any service need you might have.



The Pneumatic Evolution

HAMMERHEAD 2



Product Offerings:



Model 421 Portamatic Hammerhead 2
Contents include Portamatic pneumatic nailer, mallet, face nail shoe, video, wrenches, safety glasses and rugged carry case.

Model 422 Portamatic Hammerhead 2
Portamatic Pneumatic Nailer and mallet (case and Face Nail Shoe sold separately).

Another Incredible Step in the Evolution of Flooring Installation!

The ingenious Portamatic® Hammerhead 2 has what it takes to do the big jobs. This new offspring employs the same original "Preferred-Seating" System as the famous Porta-Nailer – BUT IN A PNEUMATIC VERSION! So now you can take on the biggest flooring jobs faster, easier, and more accurately for the tightest wood flooring surface under your feet. Like the Porta-Nailer, Porta-Nails' Portamatic system is made in the USA and backed by the highest standards in the industry. Plus Porta-Nails quality management system is ISO 9001 Registered.

The originator and innovator of wood flooring installation, Porta-Nails again reaches the peak of its "Preferred-Seating" flooring installation system.

Portamatic Hammerhead 2 Features & Accessories

Features

- "Preferred-Seating" System
- Pneumatic Version of PNI's Original Hammerhead
- Designed for nailing 3/4" flooring. Accessory shoe bases and pads are available for nailing 9/16" and 33/32" flooring (sold separately).
- Can be easily converted to a Face Nailer by simply changing the shoe (Face Nail Accessory Shoe included in the 421 package).
- Mallet activated to ensure the tightest floor possible
- Ruggedly built to provide durability throughout years of use
- One year limited warranty
- Air Chamber provides for rapid cycling with 90-100 psi. Refer to owner's manual for proper compressor configuration and set-up.
- Holds up to 175 2", 1-1/2" or 1-3/16" Porta-Nails
- Both angle and face nails
- Like all Porta-Nail products, PNI's Portamatic Hammerhead 2 is built to the highest quality standards and ensures that your floor lasts a lifetime
- Oil-less design for longer life of O Rings and prevention of oil stains on wood floor
- Quick release nose to easily clear jams

Accessories

- 50202 Portamatic shoe for 33/32" Flooring
- 50200 Portamatic shoe for 9/16" Flooring
- 42620 Nail Set for "T" or "L" Cleats
- 50458 Portamatic Mallet

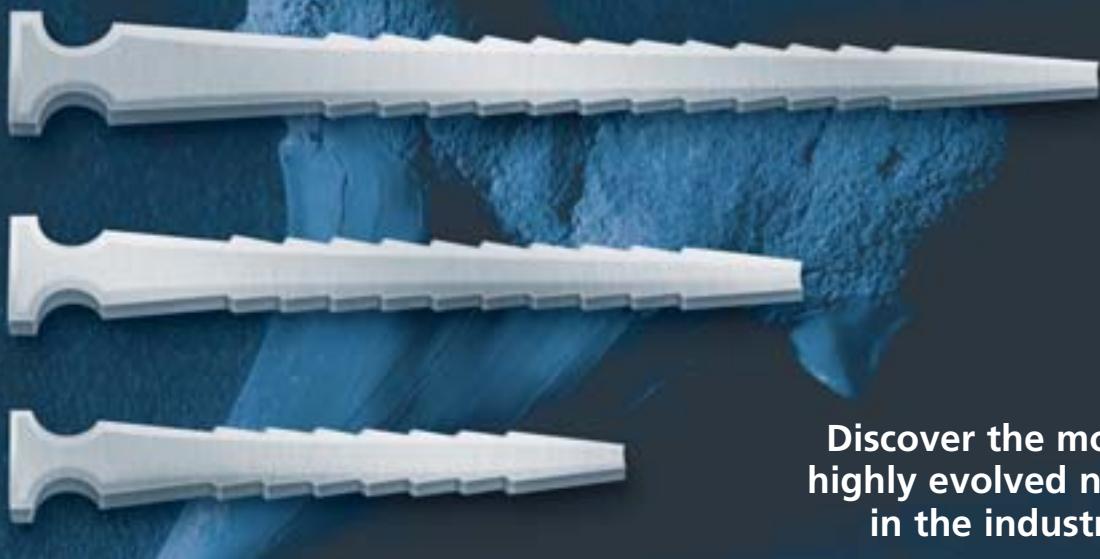
Service Options

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Portamatic Model 421 (carry case not shown)

The Next Evolution In Superior Nail Design



Discover the most highly evolved nail in the industry!

Product Offerings:



Cat # 42623 Master Carton consisting of 10 packs of 1000 2" Porta-Nails. Nails approximately 2000 sq. ft. of 2 1/4" strip flooring.

Cat # 42629 Pack of 1000 2" Porta-Nails (order in multiples of 10). Nails approximately 200 sq. ft. of 2 1/4" strip flooring.

Cat # 42660 Pack of 1000 2" Stainless Steel Porta-Nails (order in multiples of 1). Nails approximately 200 sq. ft. of 2 1/4" strip flooring.

Cat # 42640 Pack of 1000 1 1/2" Porta-Nails (order in multiples of 5). Nails approximately 200 sq. ft. of 2 1/4" strip flooring.

Cat # 42646 Pack of 1000 1 3/16" Porta-Nails (order in multiples of 5). Nails approximately 200 sq. ft. of 2 1/4" strip flooring.

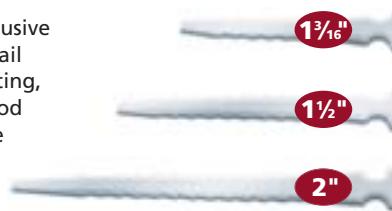
The Teeth of the Porta-Nailer Hammerhead. One of Evolution's Most Enduring Success Stories

There's a good reason why the shark's tooth serrated-like design hasn't changed for millions of years. EFFICIENCY. And because the Hammerhead is the only tool that uses the exclusive Porta-Nails with the serrated design – you'll enjoy the "Preferred-Seating" of the nail – every time.

Sharp Attack! New Nails. More Sizes.

Introducing the new shorter nails from Porta-Nails. Absolutely perfect for thinner, subfloor applications, yet with the same incredible tighter-biting holding power Porta-Nails is famous for. Feed your hunger for easy, accurate performance and the tightest floor on earth.

Both PNI systems use the exclusive "shark-like" serrated tooth nail design providing a tighter biting, longer hold for your hardwood floor. Now choose from three sizes, including the new shorter-sized Porta-Nail.

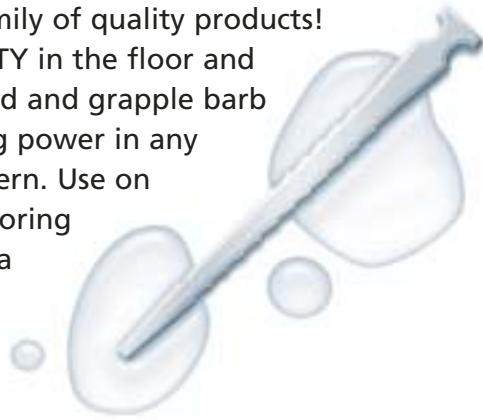


More Hold - Less Corrode!

Just when you thought it *wasn't* safe to nail close to the water:

The all-stainless 2" flooring nail joins the PNI family of quality products!

Adding to PNI's commitment to NAIL SUPERIORITY in the floor and decking realm, this stainless steel nail's wide head and grapple barb now allow the installer to apply superior holding power in any outside project where corrosion or rust is a concern. Use on composite decking, boat building, hardwood flooring in coastal areas or any applications that require a non-corrosive fastener.



Application Chart

FASTENER	APPLICATION	T&G FLOORING THICKNESS	NAILER
2" Porta-Nail	Angle nail onto 5/8" - 3/4" underlayment over joist construction	3/8", 9/16", 1/2" 5/8", 3/4", 33/32"	401, 402, 421*
	Surface (face) nail onto 5/8" - 3/4" underlayment over joist construction		402, 501, 421**
1-1/2" Porta-Nail	Angle nail onto 5/8" - 3/4" underlayment over concrete slab or hydronic/radiant heating systems.	3/4", 33/32"	401, 402, 421*
	Surface (face) nail onto 5/8" - 3/4" underlayment over concrete slab or hydronic heating systems.	33/32"	402, 501, 421**
1-3/16" Porta-Nail	Angle nail onto 5/8" - 3/4" underlayment over concrete slab or hydronic heating systems.	9/16", 1/2", 5/8"	401, 402, 421*
	Surface (face) nail onto 5/8" - 3/4" underlayment over concrete slab or hydronic/ radiant heating systems.	3/4"	402, 501, 421**

* Shoe accessories may be required to accommodate various flooring thicknesses other than 3/4" and 33/32".

** Model 402 and 421 can be converted for surface (face) nailing – shoe accessory required.

Evolution Meets Innovation



Count on these sure fire fasteners to get the job done!

Porta-Nails durable, hard-working, top quality pneumatic fasteners and nailers are specially designed for both the professional and do-it-yourselfer.

The Model 460 Wood-To-Concrete T-Nailer, the 462 16 Gauge Finish Nailer and 461 Flooring Stapler are built Porta-Nails tough with the finest quality components available. These top guns are also designed ergonomically for comfortable, easier handling on a wide range of applications. Get a feel for these fantastic fasteners, and put your wood fastening projects in their place for good.



Model 462 16 Gauge Finish Nailer
Kit includes 16 Ga. Finish Nailer, safety glasses, pneumatic oil, wrenches, and rugged carry case.



Model 461 Flooring Stapler
Kit includes 18 Ga. Stapler, Shoe for 3/8" - 1/2" flooring, front nose attachment converts for conventional staple applications, wrenches, safety glasses, pneumatic oil, and rugged carry case.



Model 460 Wood To Concrete T-Nailer
Kit includes Powerful T Nailer, safety glasses, wrenches, pneumatic oil, and rugged carry case.



Model 460 T-Nailer

Features

- Lightweight, powerful design
- Low air consumption
- Fastener range 5/8" - 2 1/8", hardened and galvanized nails
- 2 1/2" fastener – galvanized only for wood-to-wood applications
- Single fire or bump fire trigger

Applications

- Wood to concrete & masonry furring
- Plywood to concrete nailing
- Light gauge steel drywall track to concrete
- Wire lath to masonry
- Steel banding to wood
- Wood to light gauge steel (up to 3/16")
- Decking
- Fencing
- Subflooring
- General construction

Accessories

- 46081 T-Nail 5/8" x .097 (10 pkgs of 2000/case) Wood to Concrete/Steel
- 46082 T-Nail 1-1/4" x .097 (10 pkgs of 1000/case) Wood to Concrete/Steel
- 46083 T-Nail 1-3/8" x .097 (10 pkgs of 800/case) Wood to Concrete/Steel
- 46084 T-Nail 2-1/8" x .097 (10 pkgs of 1000/case) Wood to Concrete/Steel
- 46085 T-Nail 2-1/2" x .097 (10 pkgs of 1000/case) Wood to Wood
- 46086 T-Nails Variety Pack (contains, 5/8", 1-1/4", 1-3/8", 2-1/8" T-Nails)

Service Options

- See our service section on page 2 for a variety of options to address any service need you might have.



Model 462 16 Gauge Finish Nailer

Features

- Lightweight, powerful design
- Quick release nose for easy clear of jammed nails
- Fastener range 1" - 2 1/2", 16 gauge galvanized
- Rubber no-mar tip for safety
- Adjustable depth of drive allows for flush drive or precision countersinking at lower air pressure
- Easy-loading nails
- Single fire trigger
- One year Limited Warranty

Applications

- Face nailing of hardwood flooring
- Base molding, chair rail
- Molding & decorative trim
- Furniture assembly
- Finish construction
- Door & window casings
- Cabinet face frames
- Picture frame assembly
- Upholstered trim panels
- Nailable plastic parts
- Paneling

Accessories

- 46287 PNI Finish Nail 16ga. 1-1/4" (12 pkgs of 2500/case)
- 46288 PNI Finish Nail 16ga. 2" (12 pkgs of 2500/case)

Service Options

- See our service section on page 2 for a variety of options to address any service need you might have.



Model 461 Flooring Stapler

Features

- Versatile hardwood flooring tongue and groove stapler
- Easily converts to conventional stapler with Front Nose Accessory
- Precise – drives staples at 45 degree angle every time
- Lightweight, easy to handle
- 1/4" crown 1" 18 gauge galvanized staples

Applications

- Nailing of 1/4", 5/16", 3/8" and 1/2" hardwood and laminate flooring
- Picture frames
- Upholstery
- Trim carpentry
- Furniture repair

Accessories

- 46167 Front Nose Accessory (converts Cat # 461 to a conventional stapler)
- 46186 PNI Staple - 1" 18 ga. 1/4" crown (10 pkgs of 5000/case)

Service Options

- See our service section on page 2 for a variety of options to address any service need you might have.

PNI's New Hammer Tacker



Hammer Tacker Model 60818

The Newest Species In The Hammerhead Family

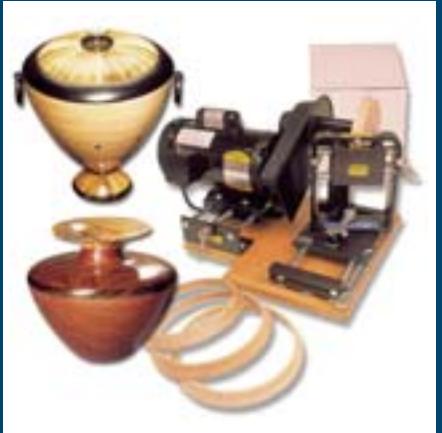
PNI's professional-quality Hammer Tacker automatically drives T-50 and A-11 type 1/2" crown staples. Each blow delivers preferred seating of the staples as you fasten a wide range of materials, including roofing felt, builders felt, insulation, plastic sheathing, upholstery and more.

This durable tacker includes a comfort handle grip, a jam proof design, a large 2 stick capacity of 1/2" crown staples, all in a heavy duty metal frame. Plus this little Hammerhead shoots a range of T-50 and A-11 type staples including 5/32", 1/4", 5/16", 3/8", 1/2" and 9/16". Put this little Hammerhead to work and sink your teeth into a job well done!

www.porta-nails.com is an invaluable resource that allows you the ability to scan our products, make contact with us, place orders, learn how to use our products better, take advantage of tips and more.

Our recently produced DIY video gives you step-by-step instructions, tips and suggestions on how to use and care for your Porta-Nailer Hammerhead. Ask for yours by calling us today or get one through our website. You can also view it on our website via streaming video. Log on to www.porta-nails.com today.

Other PNI Products & Helpful Resources



Besides the constant developments we make in our "signature products" such as the Porta-Nailer Hammerheads, we continually add other great products to our lineup. Many of them are products you have asked us to manufacture. Thank you for your suggestions – and keep them coming! Other PNI products and resources include:

The Universal Router Table

The Three in One Router System. A true bargain, the Universal Router Table can expand your shop's capabilities and your imagination. It not only can be used as a conventional Router Table, but also as a pin router and a joint maker. Perform tasks such as template/pattern routing, make finger joints, dove tails, mortise and tenons and raise panel cuts.

Ring Master

Even if you don't care to sell any of your creations, you'll derive hours of pleasure from your Ring Master. Try a few practice rings on an 8-inch square piece of board – and you're on your way! Ring Master (Model 723) is sold complete, ready to operate with a 1/2 h.p., 1725 RPM motor. Ring Master (Model No. 724) is also available with a variable speed drive that controls the RPM from 600 to 1000. Lathe models available for adaptation to most popular wood Lathes including Delta, Jet, Sears, RIDGID, and Shopsmith.

The Arc

Designed by skilled professional woodworkers, the Arc is a precision router jig for cutting precise radius length circles and arcs in wood and other materials in diameter from 9 1/2" to 50" (146" diameter using 48" extensions). The ARC is compact in size yet extremely rigid because of the sliding dovetail and solid 6061 T-6 aluminum construction.

General Information

Instruction Manuals

For your safety and best optimum tool performance, be sure to read, understand, and follow all the safety and operating procedures listed in the instruction manual before operating the tool. An instruction manual is furnished with every Porta-Nail tool. If yours is lost you should contact us for a replacement.

Disclaimer

Porta-Nails Inc. reserves the right to make changes or improvements on its products without incurring any additional obligations to make corresponding changes or improvements to products previously manufactured or sold. Porta-Nails Inc. reserves the right to discontinue products at any time without notice.

All illustrations and photographs displayed in this catalog are property of Porta-nails, Inc. and shall not be duplicated or reproduced without expressed written consent of Porta-Nails, Inc.

Safety Precautions and Warranty

Read, understand and follow all instructions and warnings in the instruction manual as well as those provided with recommended accessories.

1. KNOW YOUR POWER TOOL – Read the owners manual carefully. Learn its applications and limitations as well as the potential hazards specific for the tool.
2. THE OPERATOR AND ALL OTHER PERSONNEL MUST WEAR PROPER EYE AND EAR PROTECTION IN THE WORK AREA – Wear safety goggles at all times (must comply with ANSI Z87.1). Every day eyeglasses must have impact resistant lenses only. Also, wear ear protectors (plugs, muffs) during extended periods of operation.
3. KEEP WORK AREA CLEAN - Cluttered areas and benches invite accidents. Floor must not be slippery due to sawdust.
4. KEEP CHILDREN AWAY – All visitors should be kept a safe distance from the work area.
5. WEAR PROPER APPAREL - Do not wear loose clothing, gloves, neckties or jewelry (rings, wristwatches) that could get caught in moving parts. Wear non-slip footwear. Wear protective hair covering to contain long hair. Roll long sleeves above the elbow.
6. SECURE WORK - be sure tongue and groove of the flooring strips are properly interlocked and secured into place before nailing.
7. STAY ALERT – Watch what you are doing. Use common sense. Do not operate tool when you are tired or while under the influence of medication, alcohol, or drugs.
8. ALWAYS INSPECT TOOL BEFORE OPERATING – Tool must be inspected prior to use to insure proper use of power supply. Tool must be inspected to insure proper working order. An improperly functioning tool must not be used.
9. KEEP HANDS, FEET AND OTHER BODY PARTS AWAY FROM NAIL EJECTION AREA – Serious injury could occur if body parts are not kept away from nail ejection area.
10. ALWAYS ASSUME THE TOOL CONTAINS FASTENERS – Do not activate the tool unless it is placed firmly against the work piece.
11. NO HORSEPLAY - Do not point the tool toward yourself or anyone whether it contains fasteners or not.
12. NEVER DISENGAGE OR RENDER THE SAFETY INOPERABLE.
13. NEVER TRANSPORT TOOL WHILE DEPRESSING THE TRIGGER MECHANISM.

14. DISCONNECT TOOL FROM AIR SUPPLY WHEN moving the tool to a new location, performing any maintenance or repair, clearing a jam or tool is unattended.
15. NEVER SERVICE WHILE ATTACHED TO AIR SUPPLY – Always disconnect the tool from the power supply when servicing or replacing parts.
16. DO NOT USE TOOL IF OPERATING CONTROLS ARE INOPERABLE - Do not remove, tamper with, or otherwise cause the tool operating controls or safety controls to become inoperable.
17. DO NOT OPERATE TOOL WITH SAFETY FEATURES NOT WORKING PROPERLY - disconnect tool from power source if safety trigger or operating controls are not working properly.
18. USE ONLY PORTA-NAIL FASTENERS – Use only fasteners recommended by the manufacturer. Use of other fasteners may cause serious injury, jamming of tool or improper operation.
19. USE ONLY PRESSURE - REGULATED POWER SOURCE set to trip on at 115 PSI and trip off at 135 PSI. The power source should have a safety relief valve set at 150 PSI max.
20. THE TOOL SHOULD NOT BE OPERATED AT THE MAXIMUM AIR PRESSURE – The tool air-line should be connected to the power source through an air-line pressure regulator and air-line filter. The air-line regulator should never be set higher than 110 PSI as marked on the tool. Lower pressures may be used as recommended by the manufacturer.
21. HAZARDOUS POWER SOURCES SHALL NOT BE USED – Hazardous power sources including, but not limited to, Oxygen, combustible gases, sources whose pressure can exceed 200 PSI if the pressure regulator fails, bottled gases, including air, should never be used.

Limited One Year Warranty

Porta-Nails is proud of the products it manufactures and warrants them to be free of defects from workmanship and material for a period of 1 YEAR from the date of original purchase (exceptions: rubber O rings, seals and driver blades). In the unlikely event that a problem occurs, return the product to our factory freight prepaid and allowed, so that a determination of the fault can be made. If the fault is determined to be defective materials or workmanship, a no-charge replacement or repair will be made, at our discretion. The product will be returned to you freight prepaid and allowed. **FOR THE PORTAMATIC THE WARRANTY WILL BE VOID IF OIL IS USED IN TOOL.** This warranty does not cover accidents, abuse or misuses and in no case will PNI be liable for incidental or consequential damages. No other warranty written or verbal is authorized.

PNI'S Returns Policy for Warranty Service and Repairs

PNI has initiated a RETURNED MERCHANDISE AUTHORIZATION (RMA) program to ensure the tools or parts being returned for warranty or service will receive the proper attention when received by our Service Department. All PNI products and tools being returned must have an RMA number assigned prior to your shipping to our PNI Service Department. Contact CUSTOMER SERVICE at 800-634-9281 to discuss your need for warranty, service, repair parts and to obtain the RMA number and/or other instructions. Please mark the RMA number on the outside of your package.

Returns should be sent to:

Porta-Nails Inc.
4235 US HWY 421 North
Currie, NC 28435
Attn: Service Department

Membership in Good Standing

To stay cutting-edge in our industries, Porta-Nails maintains top standing memberships in the finest associations.

Listed: Porta-Nail products bear the ETL listed of Intertek and therefore have met the minimum requirement for prescribed product safety standards. The ETL Listed Mark is the legal equivalent of the UL Listed and CSA Listed marks throughout the United States and Canada. Porta-Nails' quality management system is also ISO 9001-2000 Registered signifying compliance to the International Quality System Standard. The International Organization for Standardization is an agency that consists of 100 member countries working to promote the development of quality standards, testing and certification throughout the world.



Your hardwood floor
fastening headquarters!

**Home of the
Hammerheads**

And Other Products That
Put Materials In Their Place
- *And Keep Them There!*

Only In America!



Porta-Nails, Inc.



Porta-Nails, Inc. (PNI) is a leading "MADE IN AMERICA" manufacturer

of hardwood floor fastening tools, private label specialty tools and specialty woodworking tools and accessories for markets worldwide. PNI's premier products, the Porta-Nailer and Portamatic tongue and groove flooring nailers are the preferred choice by professionals and do-it-yourselfers alike.

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